



Influence of precipitates on strengthening and on recrystallization

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AMAP 3rd anniversary
Aachen, 21.1.2016

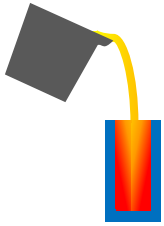


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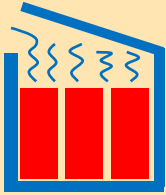
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IMM interests

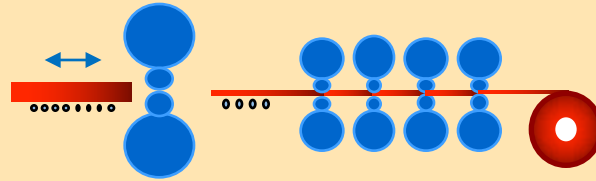
casting



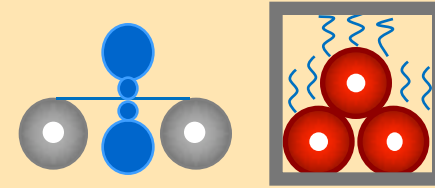
homogenis.



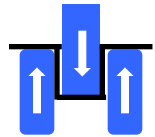
break-down + hot rolling



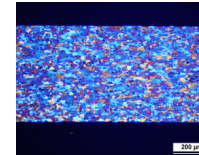
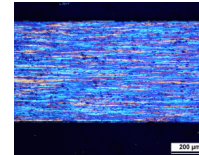
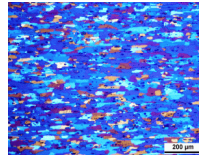
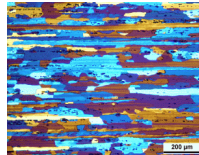
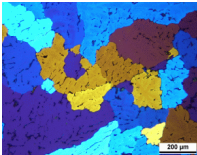
cold rolling + annealing



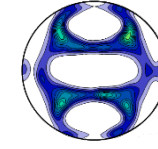
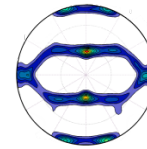
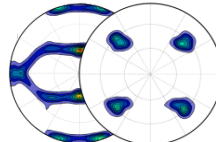
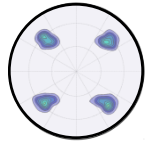
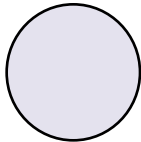
forming



grains



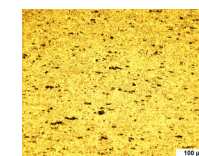
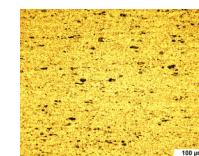
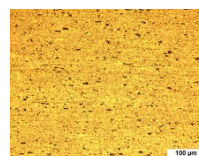
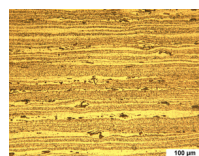
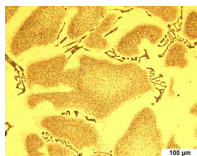
texture



dislocations



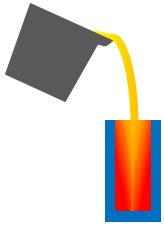
particles



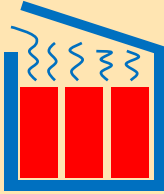
properties

IMM interests

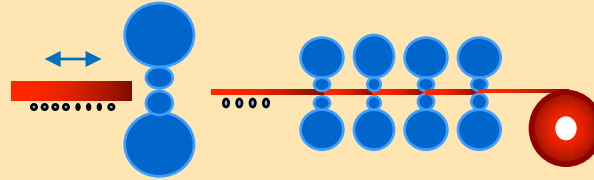
casting



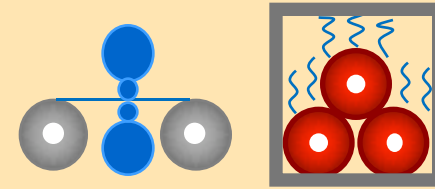
homogenis.



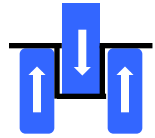
break-down + hot rolling



cold rolling + annealing



forming

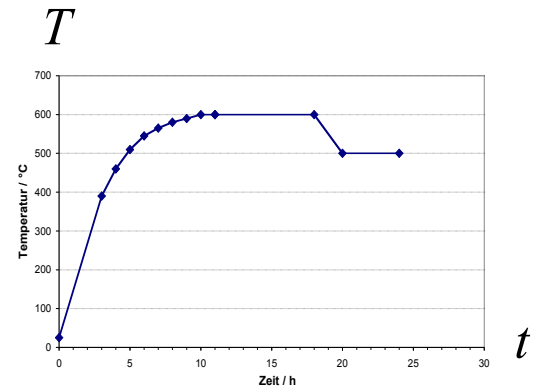
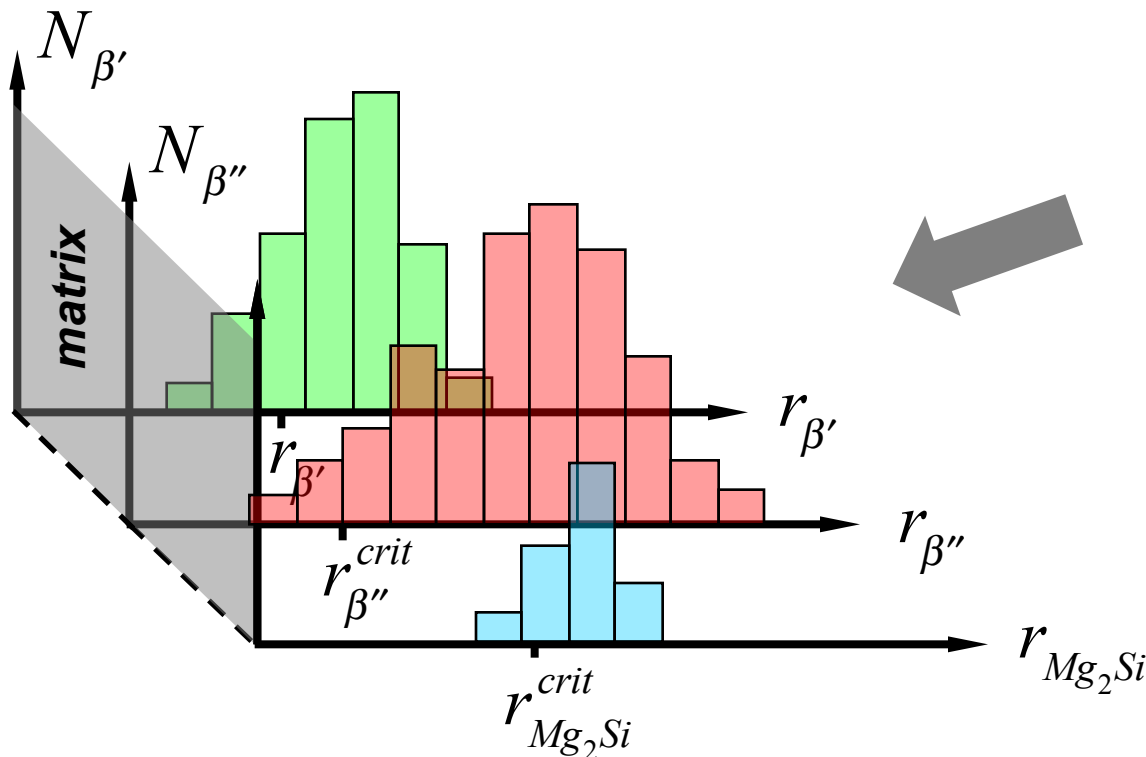


experiments & simulations

- deformation: work hardening, texture evolution, particle strengthening
- annealing: recovery, recrystallisation, grain growth, precipitation
- underlying physics: micro plasticity, grain boundary motion
- model coupling for through-process modelling

Statistical precipitation models

2001 - 2011	ClANG: Classical Nucleation and Growth VAW / Hydro RDB, BMBF
2013 - 2016	KiNG: Kinetic Nucleation and Growth: metastable phases AMAP P1
2016 -	new model specialized model for Al cast alloys AMAP P9



heat treatment
 \Rightarrow particle size
distributions

Effects of precipitates

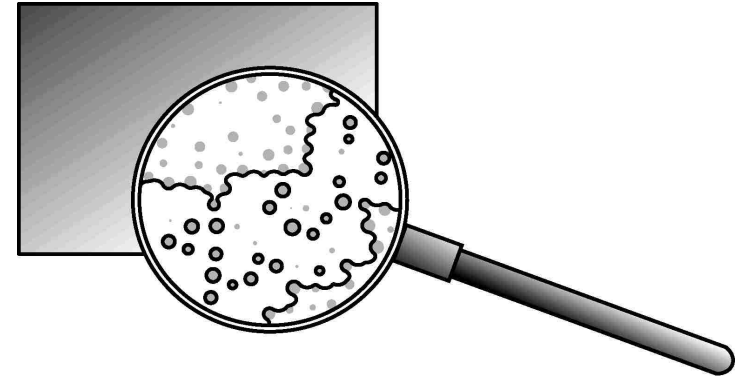
interaction with dislocations:



direct strengthening

increased work hardening

creep reduction



interaction with grain boundaries: Zener drag

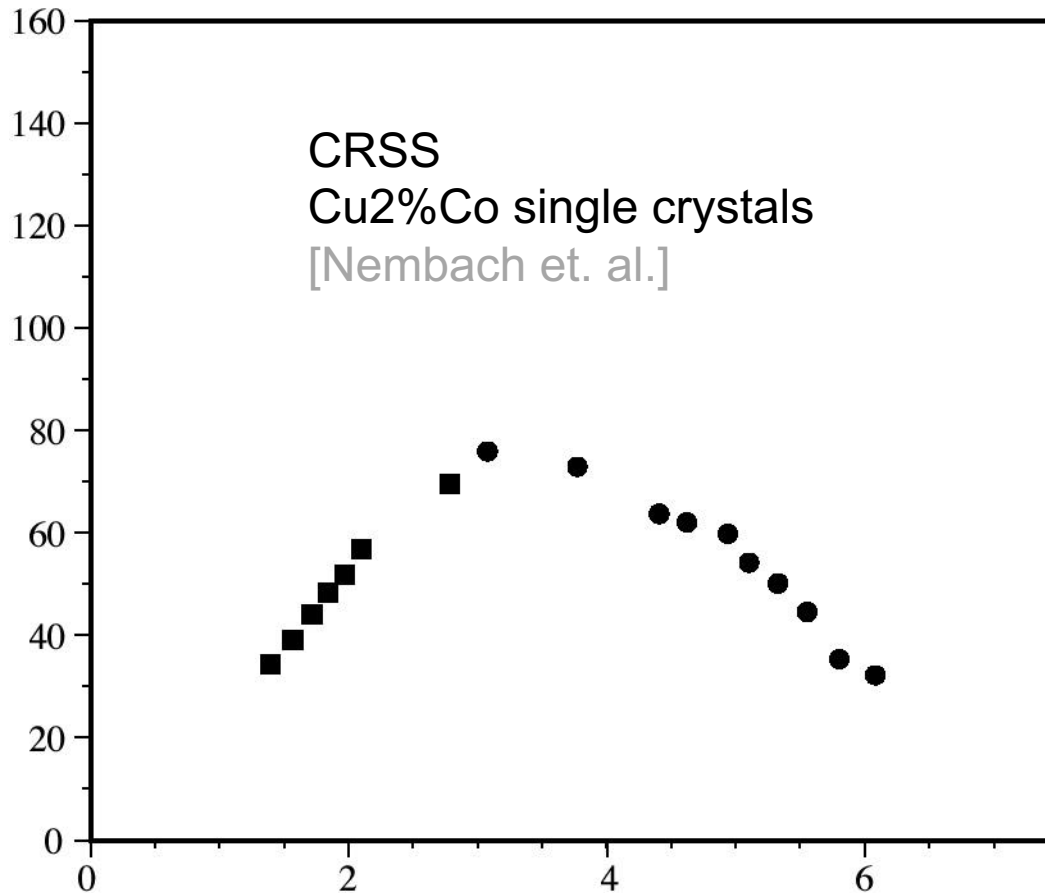


control of recrystallisation

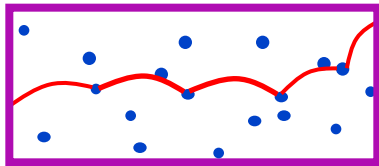
control of grain growth

Particle strengthening theories

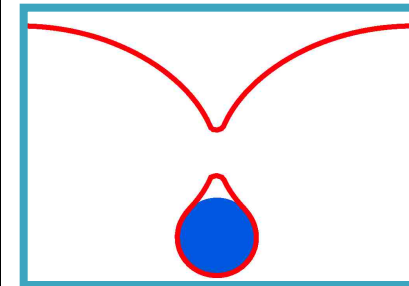
τ_p /MPa



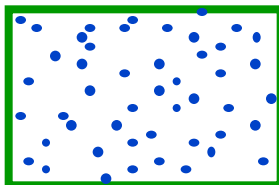
Friedel theory



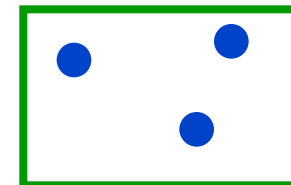
Orowan theory



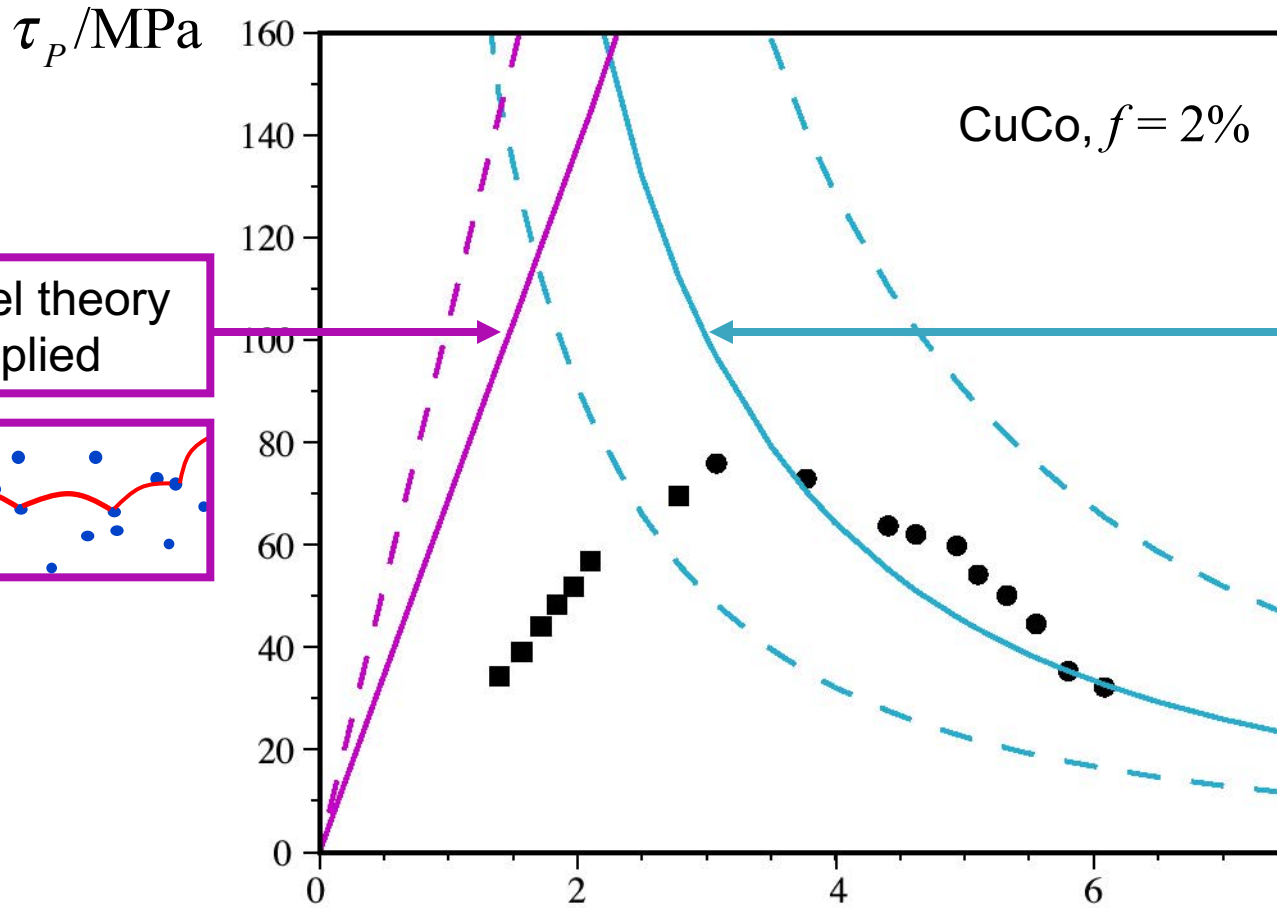
\sqrt{r}/nm



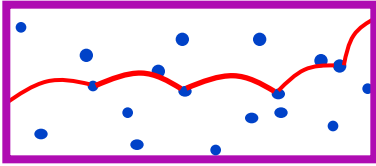
ageing
coarsening



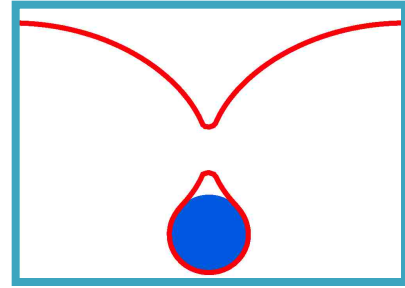
Particle strengthening theories



Friedel theory applied

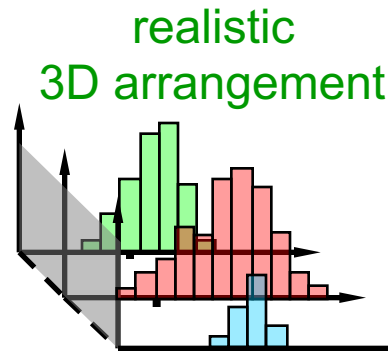
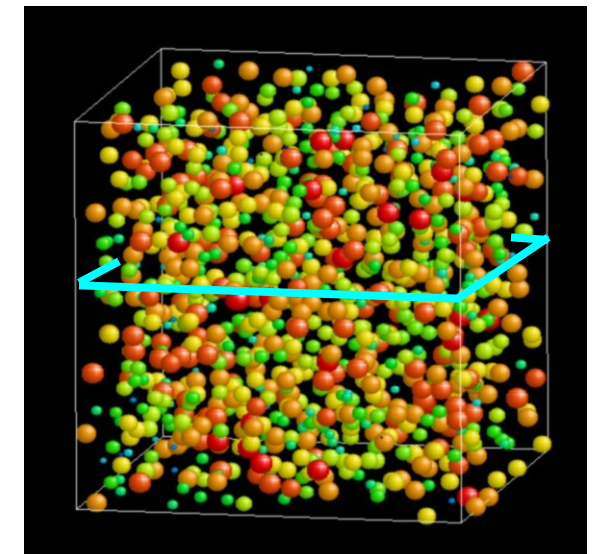
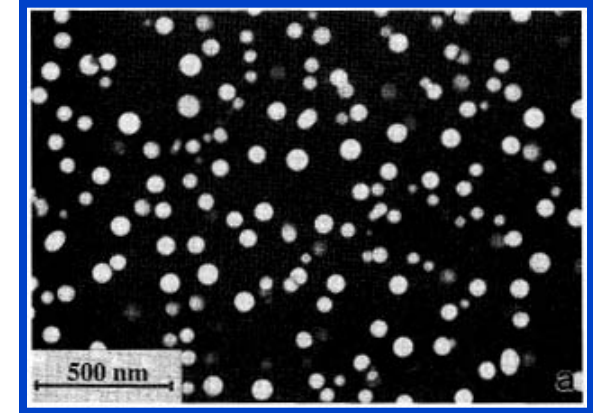
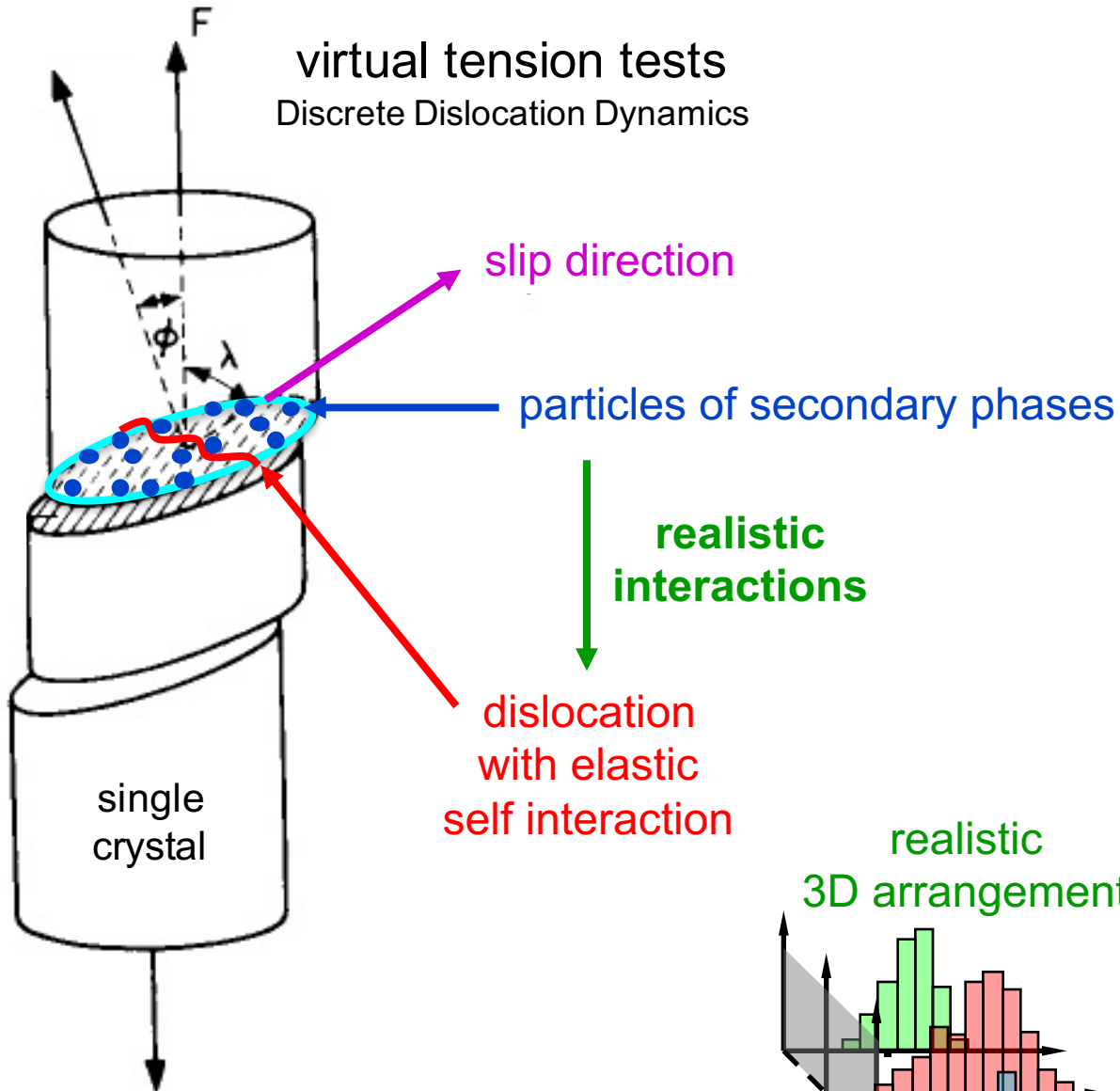


Orowan theory applied

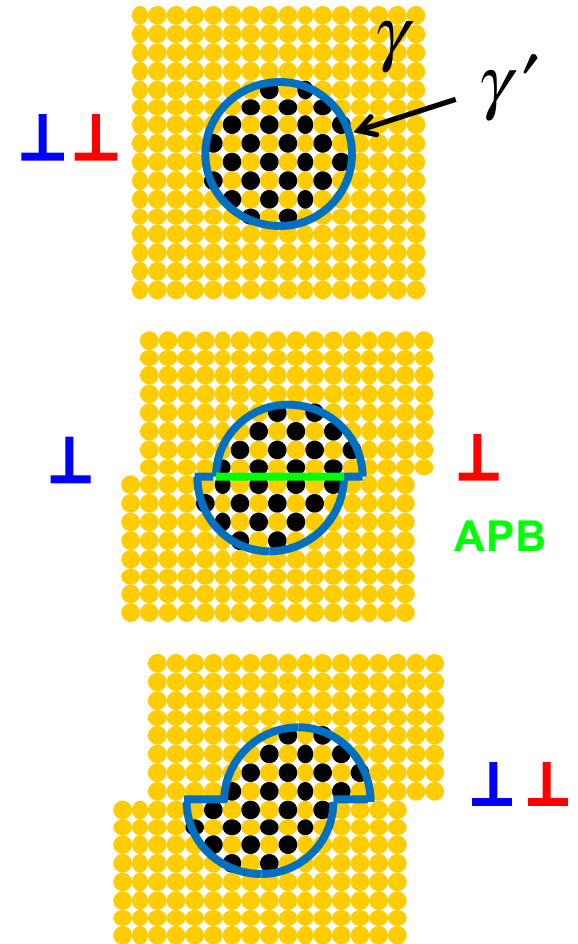
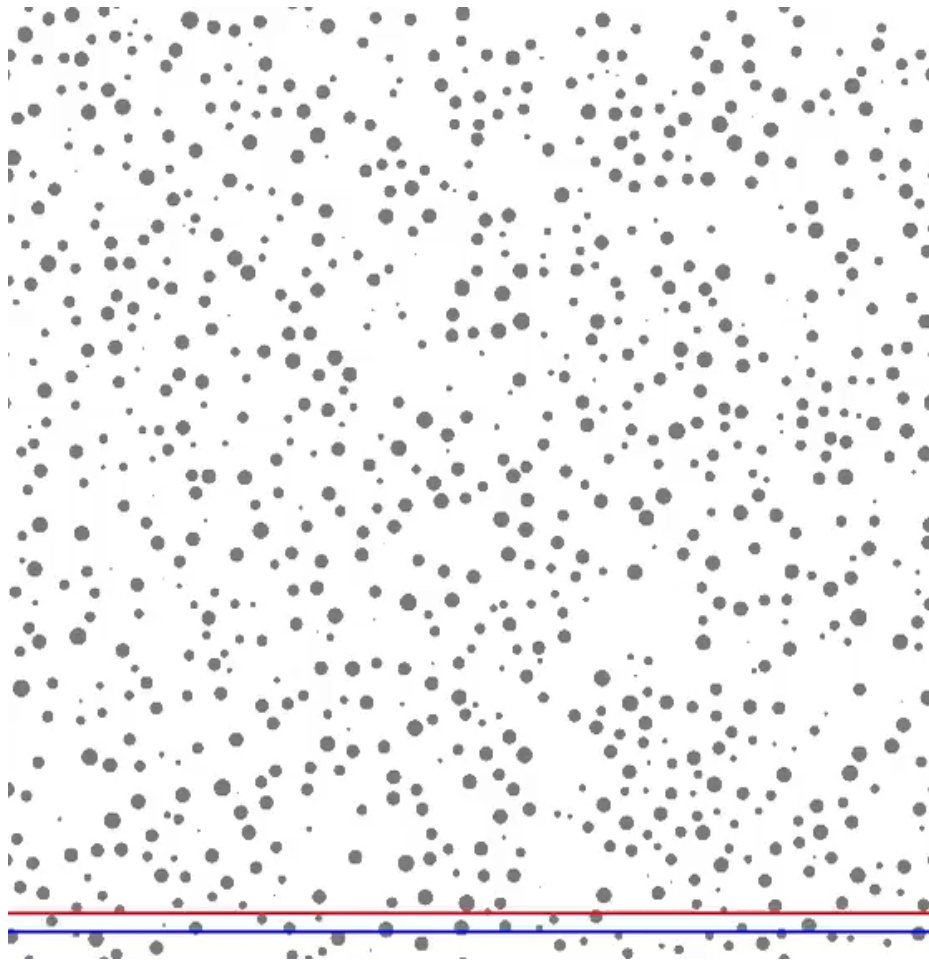
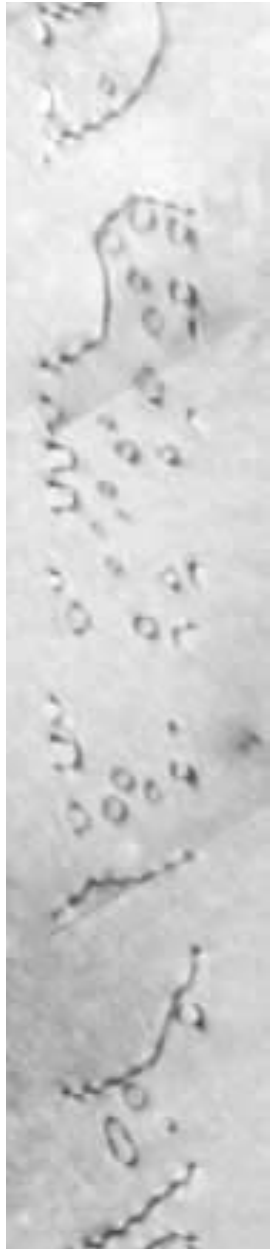


How flexible is the dislocation ?
How strong is the interaction ?
How many particles are effective ?

Particle strengthening simulations



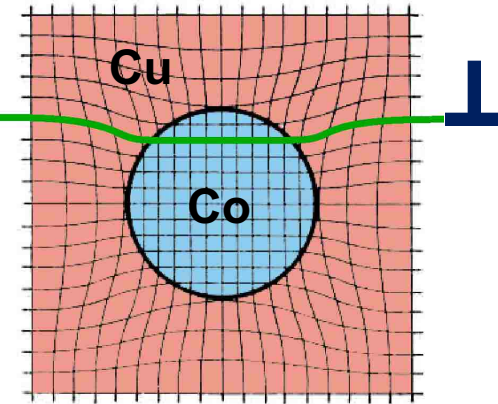
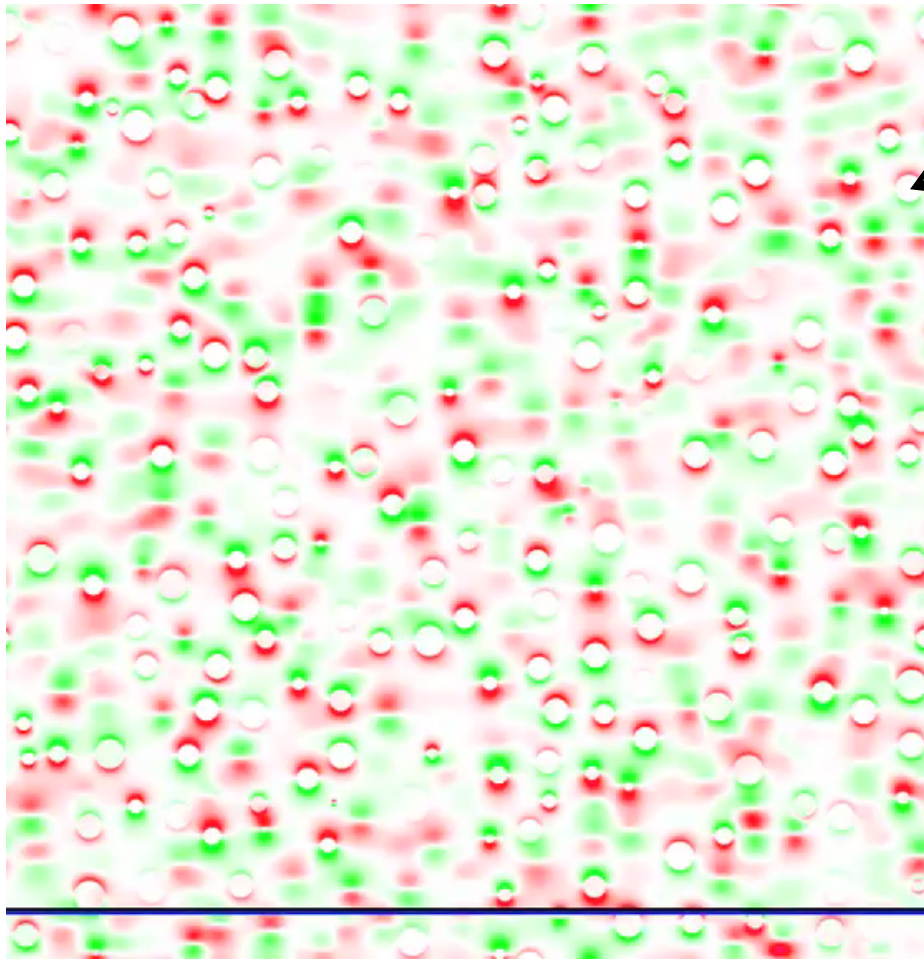
Order strengthening simulation



Superalloy Nimonic PE16

$f = 0.1$, $r = 50\text{nm}$

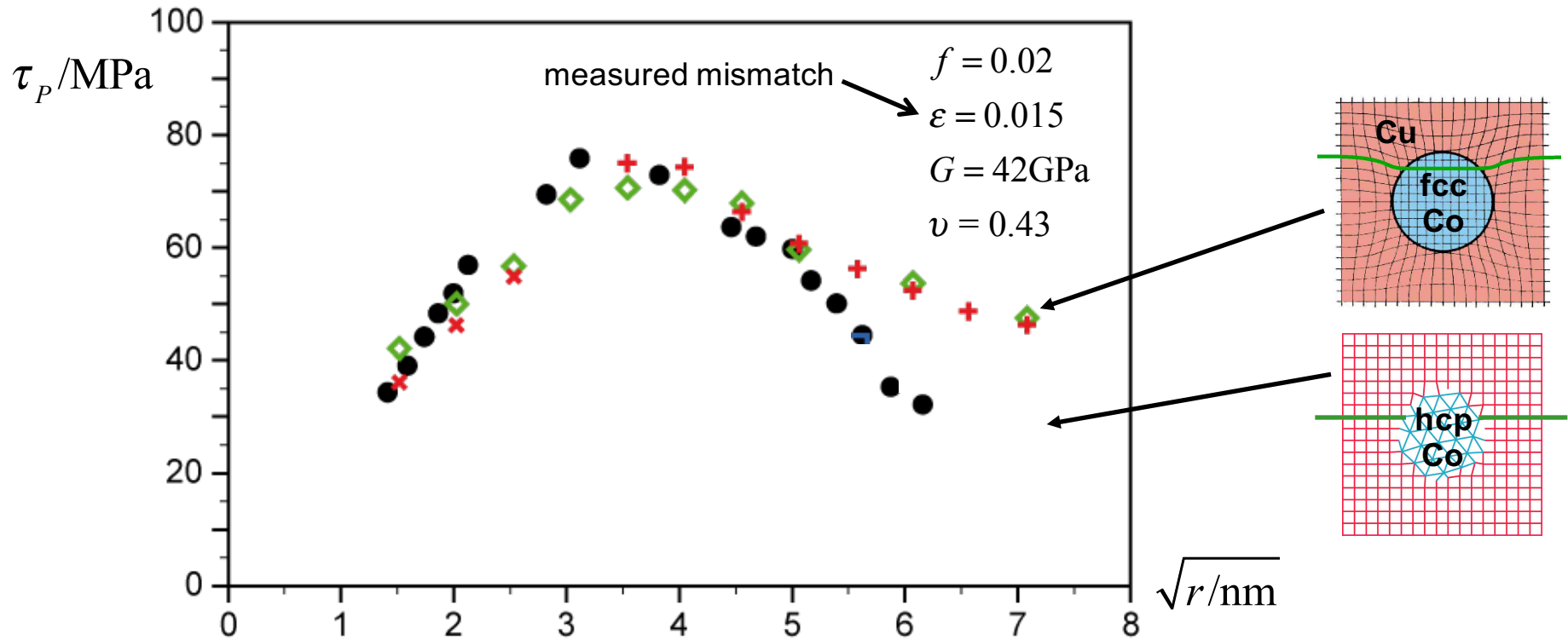
Lattice mismatch strengthening simulation



CPU time:
few minutes

Cu10at.%Co
 $f = 0.1, r = 25\text{nm}$

Lattice mismatch strengthening simulation



- compression tests, Nembach et al.
- ◇ + × simulations, lattice mismatch (+SF mismatch)
- simulations, incoherent particles

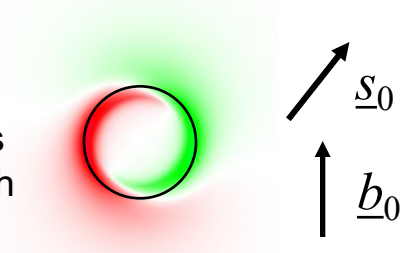
no fitting parameters

Particle strengthening outlook

any combination of interaction mechanisms

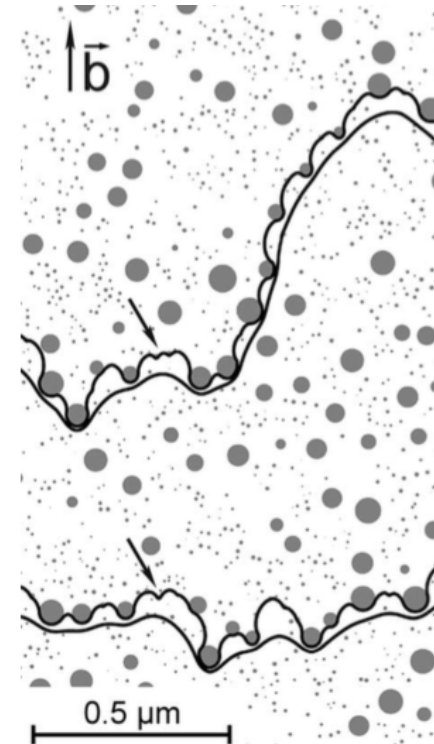
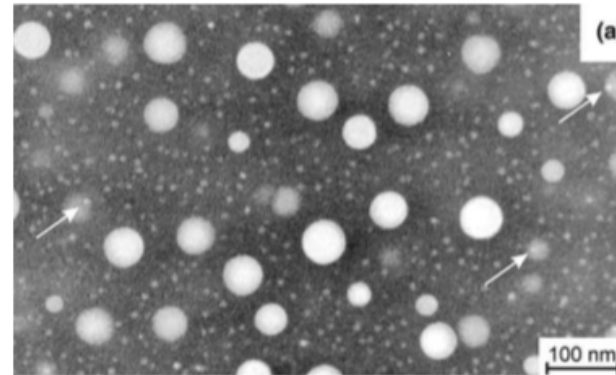
- lattice mismatch, modulus mismatch, stacking fault energy mismatch, long range order, interface energy

lattice +
modulus
mismatch

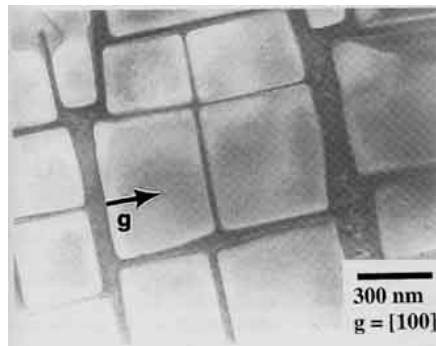


any particle geometry

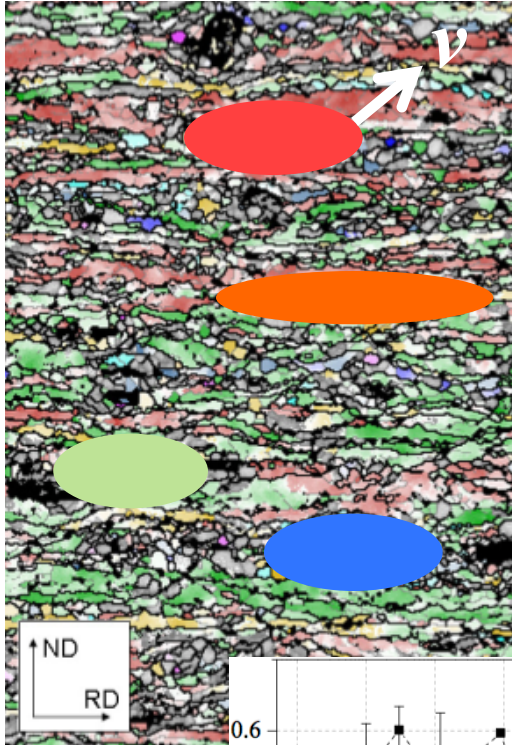
- arrangement
- size distribution
- shapes: needles, cubes, ...



any particle combination



Recrystallisation

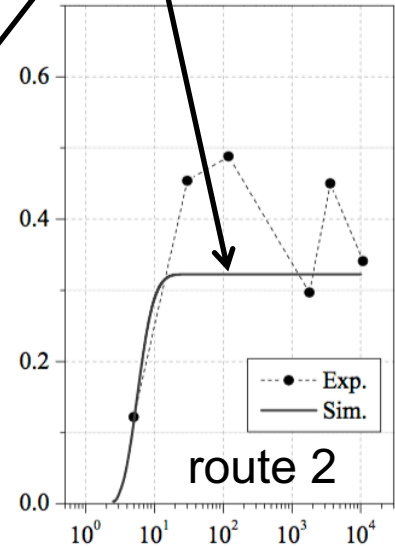
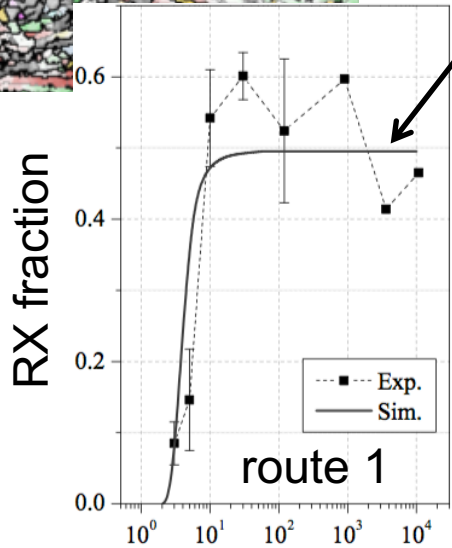


driving force from dislocation density
and subgrain boundaries
from work hardening models
„3IVM+“ or „4IVM“

$$v \sim \begin{cases} p_{drive} - p_{Zener} & \text{if } p_{drive} > p_{Zener} \\ 0 & \text{otherwise} \end{cases}$$

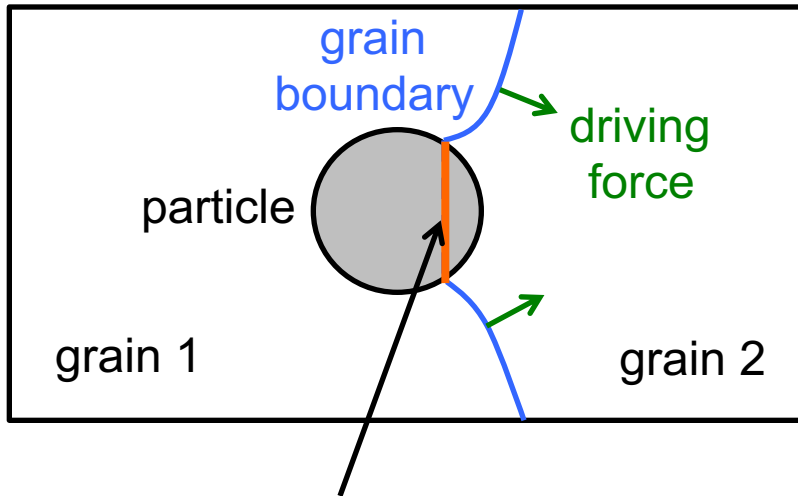
$$p_{Zener} = \frac{3}{2} \gamma_{GB} \frac{f}{r}$$

partial RX very sensitive
to the Zener drag



ann. time

Zener drag

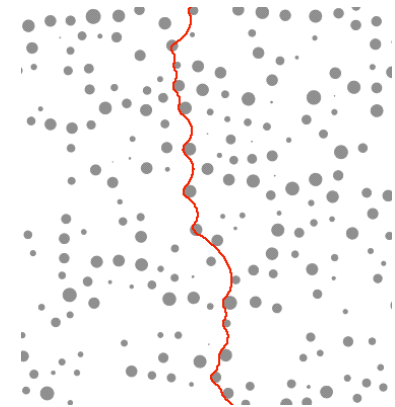


particles reduce grain boundary area

$$\Rightarrow p_{Zener} = \frac{3}{2} \gamma_{GB} \frac{f}{r}$$

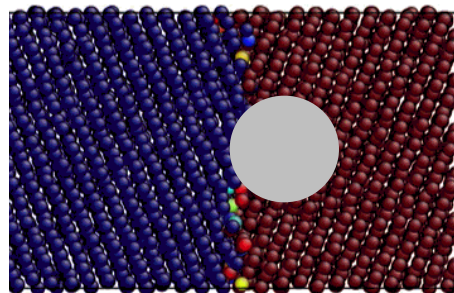
influence of **triple line** energy ?

influence of grain boundary bowing ?



aspired DFG project:

GB/particle interaction



3D

$$p_{Zener}(f, r)$$

Summary

::: mesoscopic models provide the link:

- specific phase properties (fixed parameters)
lattice mismatch (T),
modulus mismatch (T), ...
- dispersion geometry heat treatment
volume fraction,
size / shape distribution, ...

⇒ information about material properties

::: directly usable models available for particle strengthening

::: refined models for Zener drag in preparation